## **CLAIMS**

What is claimed is:

An imbibed fiber comprising:

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a fiber of an elastomeric polymer capable of imbibing a chemotherapeutic agent; and

a therapeut/cally effective amount of the chemotherapeutic agent imbibed in the fiber.

The imbibed fiber of claim 1 in which the fiber has a core of a segmented polymer; the segmented polymer has soft segments and hard segments; the hard segments are selected from the group consisting of urethane, amide, imide, and mixtures thereof; the soft segments are selected from the group consisting of polyester, polyether, and mixtures thereof; and the hard segments are linked to the soft segments by covalent bonds.

- The imbibed fiber of claim 2 in which the chemotherapeutic agent is a substance useful in dental hygiene.
  - The imbibed fiber of claim 1 in which the fiber has: 4. a denier value in the range of 40 to 4,000;
  - a tensile strength higher than 0.5 grams per denier; and
- a break elongation of at least 400%; the fiber requiring a stress to elongate selected from the group consisting of 0.03 to 0.4 grams per denier to develop an elongation of 200% and 0.07 to 0.6 grams per denier to develop an elongation of 300%.

The imbibed fiber of claim 5 in which the fiber has a core of a segmented polymer; the segmented polymer has soft segments and hard segments; the hard segments are selected

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from the group consisting of urethane, amide, imide, and mixtures thereof; and the hard segments are linked to the soft segments by covalent bonds.

- 6. The imbibed fiber of claim 5 in which the chemotherapeutic agent is a substance useful in dental hygiene.
- 7. The imbibed fiber of claim 5 in which the 10 chemotherapeutic agent is selected from the group consisting of sodium fluoride and stannous fluoride.
  - 8. The imbibed fiber of claim 5 in which the chemotherapeutic agent is a penicillin.  $5/9/9\lambda$
  - 9. The imbibed fiber of claim 5 in which the chemotherapeutic agent is chlorhexidine. 5.4/63s
  - 10. An assembly comprising a box and an imbibed dental floss at least partially enclosed in said box, the imbibed dental floss comprising:
    - (a) a fiber of an elastomeric polymer capable of imbibing a chemotherapeutic agent; and
    - (b) a therapeutically effective amount of the chemotherapeutic agent imbibed in the fiber.
  - 11. The assembly of claim 10 in which the fiber has a core of a segmented polymer; the segmented polymer has soft segments and hard segments; the hard segments are selected from the group consisting of urethane, amide, imide, and mixtures thereof; the soft segments are selected from the group consisting of polyester, polyether, and mixtures

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thereof; and the hard segments are linked to the soft segments by covalent bonds.

- 12. The assembly of claim 11 in which the fiber has:
- a denier value in the range of 40 to 4,000;
- a tensile strength higher than 0.5 grams per denier; and
- a break elongation of at least 400%;

the fiber requiring a stress to elongate selected from the group consisting of 0.03 to 0.4 grams per denier to develop an elongation of 200% and 0.07 to 0.6 grams per denier to develop an elongation of 300%.

- 13. The assembly of claim 12 in which the fiber comprises at least about 2,000 ppm of water soluble fluoride.
- 14. A fluoride-containing fiber prepared by adding a fiber to an aqueous solution or dispersion of a fluoride salt for a time sufficient for the fiber to imbibe fluoride; in which:

the pH of the aqueous solution or dispersion is greater than about 1; and

the fluoride-containing fiber comprises at least about 1,000 ppm of water soluble fluoride.

- 25 15. The fluoride-containing fiber of claim 14 in which the fiber comprises at least about 2,000 ppm of water soluble fluoride.
- 16. The fluoride-containing fiber of claim 14 in which 30 the time sufficient for the fiber to imbibe fluoride is less than twenty four hours.

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17. The fluoride-containing fiber of claim 15 in which the fiber has:

a denier value in the range of 40 to 4,000;

a tensile strength higher than 0.5 grams per denier; and

a break elongation of at least 400%;

the fiber requiring a stress to elongate selected from the group consisting of 0.03 to 0.4 grams per denier to develop an elongation of 200% and 0.07 to 0.6 grams per denier to develop an elongation of 300%.

18. The fluoride-containing fiber of claim 17 in which the fiber comprises at least about 2,000 ppm of water soluble fluoride.

19. A method for preparing a fluoride-containing fiber, the method comprising adding a fiber to an aqueous solution or dispersion of a fluoride salt for a time sufficient for the fiber to imbibe fluoride;

in which:

the pH of the aqueous solution or dispersion is greater than about 1; and

the fluoride-containing fiber comprises at least about 1,000 ppm of water soluble fluoride.

20. A method for preparing an imbibed fiber of an elastomeric polymer capable of imbibing a chemotherapeutic agent comprising a therapeutically effective amount of the chemotherapeutic agent, the method comprising adding a fiber to an aqueous solution or dispersion of a chemotherapeutic agent for a time sufficient for the fiber to imbibe the therapeutically effective amount of the chemotherapeutic agent;

in which:

the fiber has a denier value in the range of 40 to 4,000, a tensile strength higher than 0.5 grams per denier, and a break elongation of at least 400%;

the fiber requires a stress to elongate selected from the group consisting of 0.03 to 0.4 grams per denier to develop an elongation of 200% and 0.07 to 0.6 grams per denier to develop an elongation of 300%.

- The method of claim 20 in which the aqueous solvent 21. 10 is water.
  - The method of claim 20 in which the fiber has a core of a segmented polymer; the segmented polymer has soft segments and hard segments; the hard segments are selected from the group consisting of urethane, amide, imide, and mixtures thereof; the soft segments are selected from the group consisting of polyester, polyether, and mixtures thereof; and the hard segments are linked to the soft segments by covalent bonds.

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- An imbibed polymer comprising: a polymer capable of imbibing penicillin; and a therapeutically effective amount penicillin imbibed in the polymer.

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The imbibed polymer of claim 23 in which the polymer